

Directions for Rear Lifted Truck Bracket

Supplied Hardware: 14-Stainless Steel (SS) 1/4 x 20 x 1 bolts; 20- (SS) washers; 8-SS flange nuts; 6-(SS) Locking Nuts; 8-(SS) self tapping screws; 2-Lifted Truck Brackets (LFT)

* 24" wide bracket will have additional hardware 4 (SS) 1/4 x 20 x 1 bolts, 8 (SS) Washers, 4 (SS) Nyloks.

Step 1. PARK VEHICLE ON LEVEL GROUND.

- Step 2: Un package your new brackets and mudflaps. Smooth side of mudflap is the rear side. If applicable, Stainless Steel weights face rearwards.
- Step 3. Align the bracket against the fender well lip so that when you attach the mud flap and have it aligned with the outside edge of the bracket, the mud flap will be centered to your tires. This will leave extra mud flap hanging beyond the inside edge of the bracket. Once it is straight, attach the bracket to the fender well lip with a clamp. Once it is straight, mark the bracket with a pencil or chalk along the out side edge of the fender well as a reference point (this is helpful for alignment if you remove your tire for drilling).

It will be necessary to put a curve in the bracket to match the curve of the wheel well. If your tires come out more than 3.5" beyond the fender well, the bracket may have to have a straight-edge at the top for the return behind the fender well.

- Step 4. Drill one hole through the bracket and wheel well lip at the upper outside corner. Drill a starter hole first with a 1/8" bit, then drill the final hole with a 1/4" bit. Attach the bracket with one bolt thru the washer, bracket and fender well, using the flange nut for attachment. Leave the bolt hand tight for now.
- Note: You may use the self tapping screws instead of the bolts in areas not accessible for attaching the flange nuts.
- Step 5. Place a level on the top edge of the bracket and adjust for horizontal plumb. If you are not on level ground, you may need to line up the bracket with a strait edge or by sight. See pictures on back.
- Step 6. Drill a second hole in the bottom outside edge of the bracket and wheel well lip and secure it with a second washer, bolt and flange nut.
- Note: You may also use factory holes already in the fender well lip, but you will need to line up the holes in your bracket to match.
- Step 7. Install the 3rd and 4th bolts, evenly spaced between the top and bottom bolt and tighten all bolts.
- Step 8. Clamp the mud flap to the bracket with the edge of the mud flap matching the outside edge of the bracket, and the grooves hanging vertically and facing the tires. The straight edge with the straight corners should be on top against the bracket and the radiused corners on the bottom.
- Step 9. Using the bracket holes for a template, drill 3 1/4" holes thru the mudflap.
- Step 10. Attach the mudflap to the bracket with the SS bolts, locking nuts and washers on both sides.

Note: Check all bolts every month and tighten if necessary.

IF YOU HAVE ANY QUESTIONS OR CONCERNS PLEASE GIVE US A CALL AT 541-245-9148





Rear LFT Brackets, 12", 14", 20", 24" <u>24" will need extra hardware</u>

Using straight edge to check alignment of bracket.



Rear LFT Brackets, 12", 14", 20", 24" <u>24" will need extra hardware</u>