

## Directions for Front Lifted Truck Bracket DRILLING IS REQUIRED

Supplied Hardware: 12-Stainless Steel (SS) 1/4 x 20 x 1 bolts; 18- (SS) washers; 6-SS flange nuts; 6-(SS) Locking Nuts; 8-(SS) self tapping screws; 2-(SS) LFT brackets \*For orders with black powder coated brackets, we will include black hardware.

## Use thread locker on all flange nuts.

\*\*NOTE: There is an install video on our website under the DIY tab. Review both the standard install and the LFT set back installs.

(Make sure your tires are strait before you start installation)

Note: It will be necessary to put a curve in the bracket to match the curve of the wheel well.

Step 1. Clamp the bracket against the fender well lip. You can line up the bracket centered on the tire or flush with the outside of the tire. Mark the bracket with a pencil or chalk along the outside edge of the fender well as a reference point (this is helpful for realignment if you remove the bracket for drilling).

NOTE: Make sure your tires will clear the bracket before you start drilling holes or shaping the bracket. Some Ford models have a pinch weld at the bottom of the fender well that can be cut out slightly for the bracket to fit tightly up against the bottom of the fender.

Step 2. Drill one hole through the bracket and wheel well lip at the upper outside corner. Drill a starter hole first with a 1/8" bit, then drill the final hole with a 1/4" bit. Attach the bracket with one bolt thru the washer, bracket and fender well, using the flange nut for attachment. Leave the bolt hand tight for now.

Note: You may use the self tapping screws instead of the bolts in areas not accessible for attaching the flange nuts. The screws will go thru the 1/8" hole.

Step 3. Use a straight edge across the tire to adjust for horizontal plumb. (See videos on our on our website)

Step 4. Drill a second hole in the bottom outside edge of the bracket and wheel well lip and secure with a second bolt.

Note: You may also use factory holes already in the fender well lip, but you will need to line up the holes in your bracket to match.

Step 5. Install the 3rd bolt, evenly spaced between the top and bottom bolts, and tighten all bolts.

Step 6. Clamp the mud flap to the bracket with the edge of the mud flap matching the outside edge of the bracket. Grooved side facing the tire.

Step 7. Use the bracket holes as a template to drill 3 1/4" attachment holes in the mud flap. Attach the mud flap to the bracket with the SS bolts, locking nuts and washers on both sides.

NOTE: Recheck bolts and screws monthly and retighten if necessary. If you have any questions or concerns, please phone us at (541) 245-9148.





