

## Directions for Front 2010-current Dodge Set Back Bracket Pre-Drilled

Supplied Hardware: 8- Stainless Steel Black oxide (SSBO) 1/4-20 x 1" bolts; 14-1/4" (SSBO) Washers; 6- (SSBO) Locking nuts; 2- 1/4 20 U Clips; 4- #10 (SSBO) Screws; 4- #10 (SSBO) washers; **2- Stainless Steel set back brackets Thread locker is suggested on all screws** 

## **NOTE:** Make sure your tires will clear the bracket before you start drilling holes or shaping the bracket.

These brackets are designed to be used with the large Bushwacker flares, we have two sizes 5" or 6" out from factory hole B. They are bent for a 1.5" set back. If you need a different size we can custom build pre-drilled brackets for your truck.

- Step 1: It will be necessary to put a curve in the bracket to match the curve of the wheel well. This can be done placing it over your leg to bend it a little at a time and holding it up against the fender to check for fit up.
- Step 2: It may be necessary to use the bracket as a template to locate some of the factory holes behind the flare. Mark and drill the flare as needed so you can use the factory holes at points A, B and C on the fender well lip.
- Step 3: Place the 1/4-20 U clip over the factory hole at Point A. You may need to drill out the factory hole to ensure the clip fits flush to the lip.
- Step 4: Install the bracket at point A with a 1/4-20 bolt and washer. At points B and C use the factory screws or the screws and washers we have provided. Leave it slightly loose for now.
- Step 5: Verify that the bracket is plumb to the tire, then tighten the screws and bolts.
- Step 6: Clamp the mud flap to the bracket with the edge of the mud flap matching the outside edge of the bracket. Grooved side facing the tire.
- Step 7: Use the bracket holes as a template mark out and drill 3 1/4" holes in the mud flap. Attach the Mud flap to the bracket with the SS bolts, locking nuts and washers on both sides.

## NOTE: Recheck bolts and screws every few months and retighten if necessary. Add moisture to the mud flaps with inexpensive furniture polish or vinyl protector. If you have any questions or concerns, please phone us at (541) 245-9148.



