



## Directions for FORD E 250- 350 Van Front Installation

Tools needed: Drill and bit, small level, hand wrenches

Hardware Included: 10- Stainless Steel black oxide (SSBO) self drilling screws; 2 1/4 20 x 1 1/2 (SSBO) hex bolts; 2- SS flange nuts; 2- (SSBO) washers; 2- twist brackets; Thread locker is recommended on bolts and screws

- Step 1. **PARK VEHICLE ON LEVEL GROUND.**
- Step 2. Unpack your Mud flaps and enclosed hardware.
- Step 3. Position the mud flap to the wheel well of choice, with the textured pattern toward the tire, and the tapered corner to the top outside edge.
- Step 4. Align the mud flap to the desired height, with a minimum of 7 inches from the ground to the bottom of the mud flap.
- Step 5. Drill one hole through mud flap and wheel well lip at the upper outside corner and attach with one self-tapping screw. Snug the screw, but do not tighten it yet.
- Step 6. Place the level to the outside edge of the mud flap and adjust for vertical plumb.
- Step 7. Drill a second hole in the bottom outside edge of the mud flap and wheel well lip and secure with a second screw.
- Step 8. Align the twist bracket from the middle inside edge of the back of the mud flap, to the rocker panel under the door similar to the image shown below.
- Step 9. Pre-drill a 1/8" hole in the rocker panel where the bracket lines up.
- NOTE: Be careful to drill the hole within 1" of the bottom of the panel to make sure it does not penetrate the outside of the van.**
- Step 10. Attach the bracket to the rocker panel with the self tapping screw. Attach it to the mud flap with the SS bolt, nut and washer. Additional bending may be necessary to line the bracket up with the face of the mud flap.
- Step 11. To complete, install the remaining screws, evenly spaced and tighten all screws/bolts.

