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## **DuraFlap Universal Dually Mud Flap**

Included Parts: 12-1/4-20x1" (SS) stainless steel bolts; 12- (SS) flange nuts; 12-1/4" (SS) washers; 8- (SS) self-drill screws.

## Use 12 bolt Pack: 2- twist brackets #10008; 2- Chevy brackets (2001-07) if ordered #10052.

Necessary Tools Needed: Locking pliers, drill; drill bits 1/8" (for self drill screws) and a 9/32" bit (for 1/4-20 bolts); 7/16 socket, ratchet & wrench; 3/8 socket and adaptor for self drill screws; Thread locker.

- Step 1: PARK YOUR VEHICLE ON LEVEL WORK AREA. Before starting the install read all steps, including Auxiliary-mounting Points.
- Step 2: Un-package your parts packet and separate screws, bolts, nuts and washers per side.
- Step 3: Position mudflap with the radius corner to the outside of the fender well and grooved side toward the tire. Line up the top outside corner of the mudflap with the horizontal bodyline. Usually this will position the mudflap approximately 8 to 9" off the ground. You may adjust the height to accommodate your specific need.
- Step 4: Clamp the inside corner with a pair of locking pliers to the inner liner. This will make it easier to center and plumb the flap to the tire.
- Step 5: Adjust the flap using the locking pliers to secure the adjustment and check the mudflap to be centered and plumb to the tire by sighting down the side of the truck for a visual plane.
- Step 6: When the mudflap is plumb and centered, drill the first hole through the top outside corner of the mudflap and the fender well lip. Secure with bolt or self drill screw. Leave loose for now.
- Step 7: Recheck the mudflap to ensure it is centered and plumb. Drill the second hole. <u>Keep in mind</u> <u>that bolts should be evenly spaced when finished</u>.
- Step 8: Recheck for vertical plumb. Drill third and fourth hole through mudflap and fender well lip, evenly spaced, and secure with bolts or screws.
- Step 9: On the inside lower corner drill one hole through the mudflap and the fender liner then Secure it with a bolt, washer and flange nut where applicable.

## Auxiliary mounting points:

**Ford Trucks**: Locate the metal brace that is behind the fender liner inside the fenderwell, behind the tire. Drill a 1/4 inch hole through the mudflap, fender liner and metal brace and secure with bolt, washer and flange nut.

**Lower Twist Bracket:** After following steps 1 thru 7 look under the rear rocker panel, located behind the mudflap and to the rear of the truck approximately 6 inches. On many trucks you will see a factory fender strut bolt that secures the fender via a strut to the frame. Remove the bolt that secures the strut and place the supplied twist bracket straight end under the strut and reinstall the factory bolt. For trucks without that strut you will attach the bracket using a supplied self tap screw or bolt, nut and washer. Thread locker is highly suggested. Do not tighten completely until you have attached the other end of the bracket. Move the Bracket towards the mudflap at approximately a 45 degree angle and visually check the mudflap to be both vertically plumb and centered to the tire. Using the bracket hole as a guide, drill thru the mudflap and install the bolt, washer and nut. You may need to adjust the bend in the bracket a little.

Dodge Trucks: Follow steps 1 thru 8. No additional bracket is necessary.

NOTE: Check bolts and screws for tightness every three months. If you have any questions give us a call. (541) 245-9148





R20, R20L 2- twist brackets #10008; 2- Chevy brackets (2001-07) if ordered #10052.