

## Drill-less installation Instructions for 2020-current GMC 2500-3500 Rear & 2024-current 2500 AT4X

Hardware: 2- stainless steel black oxide (SSBO) 1/4x20x1"bolts; 2- SSBO 1/4" Washers; 6- SSBO #8x1 1/4" screws; 6- SSBO #10 washers; 6- small anodized u-clips; 2- 2.5" Aluminum (AL) Flat Bars with 1/4-20 U clips #10015.

**NOTE:** As you progress with the install, check for alignment of the mud flap to the tire. We suggest using thread locker on bolts and screws

## THESE MUD FLAPS WILL BE INSTALLED IN FRONT OF YOUR FACTORY SPLASH GUARDS

- Step 1: Un pack your new rear mud flaps. Smooth side is rear side, tapered corner on top is outside top edge. If applicable, Stainless Steel weights face towards the rear of the vehicle.
- Step 2: Remove the factory screws at Points B, C and D. You can use your factory screws or the SSBO screws and washers that we have provided to install your new mud flaps. We also included new u clips just in case you need them.
- Step 3: Line up the mud flap with the factory holes, Thread your first screw and washer in at point B. Leave it just a little bit loose for now.
- Step 4: Slide the (AL) flat bar between the liner and the fender flare at point A. Line up the U-clip with the hole in the mud flap (at Point A) and thread in the 1/4 20 bolt and washer. Leave loose for now.
- Step 5: Install screws and washers at points C and D. Leave loose for now
- Step 6: Check alignment of the mud flap to the tire to be straight and centered then tighten all the screws and bolts.

## NOTE: Recheck every three months and retighten bolts if necessary.

Add moisture at least 2X per year to the mud flap. You can use cheap furniture polish or any vinyl or leather treatment to do this.

IF YOU HAVE ANY OUESTIONS OR CONCERNS PLEASE GIVE US A CALL AT 541-245-9148



GR12 20, GR12L 20; GR14 20, GR14 L 20 GR12 24 AT4X, GR14 24 AT4X

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