

Directions for Chevy FRONT Drill-less installation 2019-2022 5500/6500

Included hardware: **8 pcs** (1/4-20x1" BO bolts); **8 pcs** (1/4" BO washers) Brackets **2 pcs** (Long top bracket # 10054); **2 pcs** (Short bottom bracket #10055); **1 pc** (Driver side vertical bracket #10056); **1 pc** (Passenger side vertical bracket #10057)

Thread locker is recommended on all screws.

NOTE: As you progress with the install, check that the mud flap remains square and plumb to the tire.

- Step 1: Un-pack your new mud flaps. Smooth side is rear side, grooved side faces the tire, tapered corner is the outside top edge. If applicable, Stainless Steel weights face rearwards.
- Step 2: Remove factory screws at A, B and C. Save for reinstallation.
- Step 3: Remove factory bolt at D and nut at E. Save for reinstallation.
- Step 4: Slide end of long top bracket #10054 between fender lip & liner at the same time slide the bent end of the long bracket over stud at E. Secure points A and E with the factory hardware.
- Step 5: Install the vertical bracket #10056 on the driver side and #10057 on the passenger side at points D and C. Secure with the factory hardware.
- Step 6: Slide the bent end of short bracket #10055 between the fender lip and the liner, (temporarily install a 1/4-20 bolt at point H to align the two brackets), then secure point B with the factory hardware and remove the 1/4-20 bolt.
- Step 7: Place the mud flap against the bracket. Using The 1/4-20 bolts with washers attach the mud flap at points H, then I, G and F, just tight enough to hold it in place so you can make final adjustments.
- Step 8: Align the mud flap to be square to the tire and tighten all the bolts.

Note: Check hardware every three months and retighten if necessary.

Add moisture to the mud flaps a couple times a year using an oil based treatment.

IF YOU HAVE ANY QUESTIONS OR CONCERNS PLEASE GIVE US A CALL AT 541-245-9148



