

2017-2022 Ford F450-550-600 Front Drill-less Mud Flap Installation

Included supplies: 4- #8 x 1 1/4" Stainless Steel Black Oxide (SSBO) Screws; 4- #10 (SSBO) washers; 4- small U clips; 2- 1/4-20 x 1.25" (SSBO) hex bolts; 2- (SS) flange nuts; 2- (SSBO) 1/4" washers; 2- plastic push pins.

2- flat clips #10001.

We recommend using thread locker on bolts and screws.

- Step 1: Unpack your new front mud flaps. Smooth side is rear side, tapered corner on top is outside top edge. If applicable, Stainless Steel weights face rearwards.
- Step 2: Remove the existing Splash Guard by removing the factory screws, bolts or push pins located at points "B, C, D, F and G". If you do not have splash guards, remove any of those factory screws, bolts or push pins. Use the factory screws to install the new mud flaps if possible. See pictures on back.
- Note: Holes "D", "F" and "G" will not be used for the install.
- Step 3: Remove the push pin at Point "A".
- **Note:** If you break the factory u-clips behind the fender flare, then replace them with the supplied U-Clips at points "**B or C**". Extra screws and washers are also included.
- Step 4: Attach the flat clip to the back (smooth side) of the mud flap at point "H". Slide the 1/4-20 hex bolt through the 1/4" washer, through the tire side of the mud flap (side with grooves), through the flat clip with the bent edge toward the mud flap and secure it with a flange nut. Leave it loose for now. See picture on back.
- Step 5: Place the mud flap inside the fender well and start the factory screw through the mud flap at point "B". Leave slightly loose for now.
- Step 6: Secure hole A with the supplied plastic push pin.
- Step 7: Place the factory screw through the mud flap at point "C". Leave slightly loose for now.
- Step 8: Slide the (bent) end of the "FLAT CLIP" behind the fender well lip at point "H", and tighten the nut causing the clip to grip the fender well lip lightly for now. See picture on back.
- Step 9: Align the mud flap to be plumb to the tire and tighten all screws and bolts.

Note: Recheck bolts and screws every three months and tighten as necessary.

Add moisture to your mud flaps twice a year. You can use furniture polish, vinyl or leather treatment.

IF YOU HAVE ANY QUESTIONS OR CONCERNS PLEASE GIVE US A CALL AT 541-245-9148











