



## Directions for pre-drilled installation of Ford Rear 2011-2016 F250/350 Single Rear Wheel No Flares

Included Supplies: 2- 1/4-20 x 1" Stainless Steel Black Oxide (SSBO) hex bolts; 2- 1/4" (SSBO) washers; 2- (SS) Flange nuts; 4- #8 x 1.25 (SSBO) screws; 4 #10 (SSBO) washers; 4- small anodized u-clips; **2- 2011 Ford Rear Brackets (2011 FRB # 10003 ).**

**NOTE: Thread locker is recommended on all of the fasteners.**

**NOTE: If you have aftermarket hard plastic inner liners installed you may have to trim to fit.**

- Step 1: Unpack your new rear mud flaps. Smooth side is rear side, tapered corner on top is outside top edge. If applicable, Stainless Steel weights face rearwards.
- Step 2: Remove the factory plastic push pin and the hex screw at points "A and B", if applicable
- NOTE: If the factory u-clip at point A gets damaged, replace it with our supplied u-clip placed over the factory hole on the fender well liner.
- Step 3: Slide a U-clip over the factory hole at point B in the fender well with the threads to the rear.
- Step 4: Place the mud flap inside the fender well and start a #8 screw with washer through hole "B" of the mud flap and into the u-clip on the liner. Leave slightly loose for now.
- Step 5: Repeat step 4 at hole "A". Leave slightly loose for now.
- Step 6: Attach the Ford 2011 Rear Bracket (FRB), to the strut bracket bolt (point D) by removing the factory nut and bolt (located on the lower rear rocker panel behind fender well). Place the straight end of the bracket under the strut bracket and secure the bracket, liner and strut with the factory bolt and nut. The bent end of FRB the bracket should point up where it attaches to the mud flap. Choose a hole in the FRB bracket that will keep the mud flap square to the tire. See picture for correct placement.
- Step 7: Attach the bracket at point C with a 1/4-20 x 1" bolt, washer, and flange nut. You may find that the bracket may need additional bending or straightening to sit flat against the mud flap.
- Step 8: If your mud flap is custom, hole C may not be drilled. If so, position the FRB against the rear side of the mud flap while verifying alignment. Drill a 1/4" hole thru the mud flap using the bracket as a template.
- Step 9: Check for mud flap alignment and adjust as needed.
- Step 10: Tighten all bolts.

**NOTE: Recheck every three months and retighten bolts if necessary.**

**Add moisture to your mud flap at least twice a year with furniture polish or vinyl or leather spray.**

IF YOU HAVE ANY QUESTIONS OR CONCERNS PLEASE GIVE US A CALL AT 541-245-9148

