

Directions for Ford Raptor Rear Drill-less Installation

Supplied Hardware:

4- $\frac{1}{8}$ x 1 1/4" Stainless Steel Black Oxide (SSBO) screws; 4- $\frac{10}{500}$ (SSBO) washers; 2- 1/4-20 x 1 1/4" (SSBO) bolts; 2- 1/4" (SSBO) washers; 2- (SS) flange nuts; <u>2- aluminum flat clips #10001</u>.

NOTE: As you progress with the install, check that the mud flap remains square and plumb to the tire.

- Step 1: Unpack your new mud flaps. Smooth side is rear side, tapered corner on top is outside top edge. If applicable, Stainless Steel weights face rearwards.
- Step 2: Attach the flat clip to the back (smooth side) of the mud flap at point "C". Slide the 1/4-20 hex bolt through the 1/4" washer, through the tire side of the mud flap (side with grooves), through the flat clip with the bent edge toward the mud flap and secure it with a flange nut. Leave it loose for now.
- Step 3: Remove factory screws and/or bolts typically located at points (A) and (B), Be gentle to avoid breaking the factory u-clips behind the flares. We have included new ones if needed.
- Step 4: Place the mud flap into the fender well and match up hole (A) in the flap with the top factory hole. Insert a #8 screw and washer through the mud flap, the flare and into the U clip. Leave hand tight.
- Step 6: Repeat step 4 at point (B).
- Step 7: Check for proper alignment to the tire, and tighten both lower and upper screws.
- Step 8: Slip the bent end of the "FLAT CLIP" over the lower edge of the fender liner and tighten causing the clip to grip the fender liner firmly.
- NOTE: Recheck monthly and tighten if necessary.

IF YOU HAVE ANY QUESTIONS OR CONCERNS PLEASE GIVE US A CALL AT 541-245-9148.





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<u>2– aluminum flat clips #10001</u>