



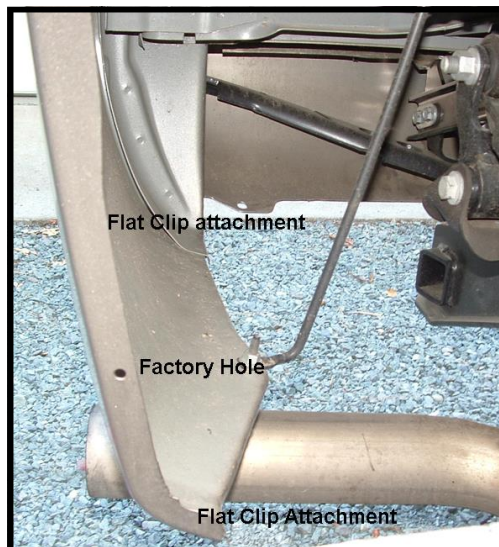
Directions for drill-less installation of F250/350 Ford Rears 1999—2007 with or without flare and 2008—2010 no flares

Included Supplies: 8- 1/4-20 x 1 1/4" Stainless Steel Black Oxide (SSBO) bolts; 10 (SSBO) washers; 2 (SSBO) 1/4-20 x 1" Hex Bolt; 8 (SS) Flange Nuts; 2 1/4-20 anodized u-clips; 2 twist brackets; 4 flat clips; Thread locker is recommended for all bolts and screws

- Step 1: Unpack your new rear mud flaps. Smooth side is rear side, tapered corner on top is outside top edge. If applicable, Stainless Steel weights face rearwards.
- Step 2: Slide a U-clip over the factory hole on the metal fender well lip. If there is a liner remove the factory screw and replace the u-clip on the liner with the 1/4-20 u-clip in your hardware pack.
- Step 3: Attach the flat clips to the back (smooth) side of the mud flap. **(See pictures for installation locations)**. Use a 1/4-20 x 1 1/4" bolt through a washer, the tire side of the mud flap (side with grooves), flat clip with the bent edge toward the mud flap and secure with a flange nut. Leave them loose for now.
- Step 4: Place the mud flap into the fender well and match up the pre drilled hole in the flap with the factory hole. Use a 1/4-20 x 1 1/4" bolt with a washer to secure the mud flap to the fender well. Leave slightly loose for now.
- Step 5: Slip the bent ends of the Flat Clips over the edges of the fender folds and tighten, causing the clips to grip the sheet metal at both locations. Leave slightly loose for now.
- Step 6: Remove the fender strut bracket bolt.
- Step 7: Attach the 1" twist bracket under the strut brace using the factory bolt or the supplied 1/4-20 x 1 1/4" bolt, washer and flange nut. You will want to check to determine which hole is going to leave you with the correct length of bracket for your application. To ensure the mud flap is hanging parallel to the tire. See images on back.
- Step 8: Attach the other end of the twist bracket to the mud flap with a 1/4-20 x 1" bolt, washer and nut. You may need to bend the bracket a bit more or less to have it lie flat against the mud flap
- Step 9: Check the mud flap alignment to be plumb and centered to the tire and adjust as needed.
- Step 10: Tighten all bolts.

NOTE: Recheck every three months and retighten bolts if necessary.

IF YOU HAVE ANY QUESTIONS OR CONCERNS PLEASE GIVE US A CALL AT 541-245-9148



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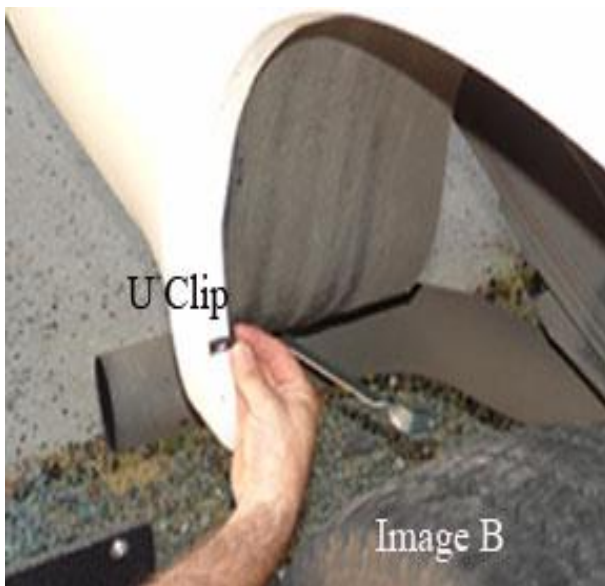


Image F

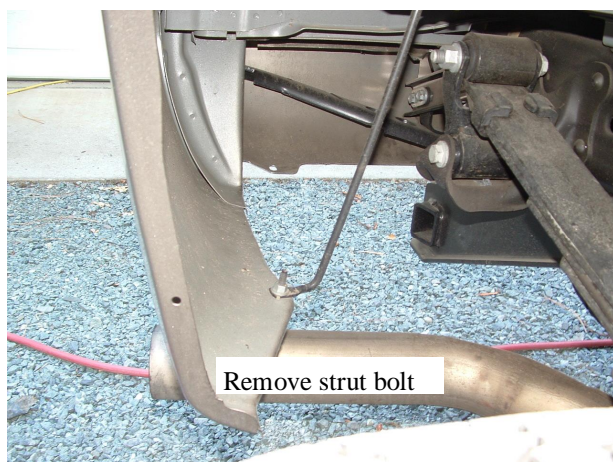
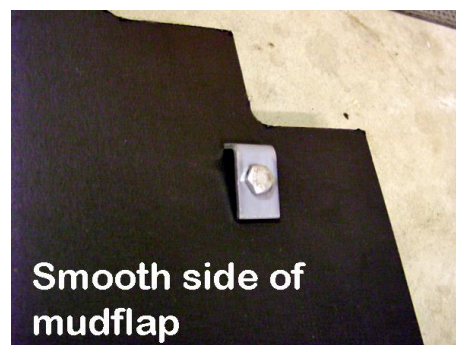


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