



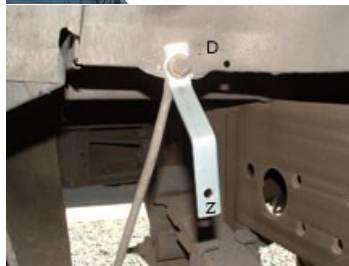
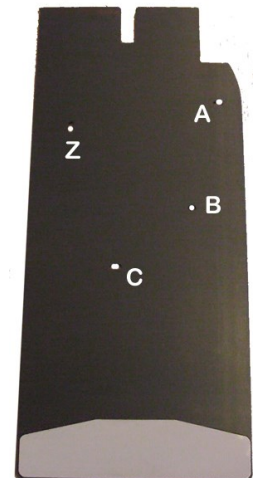
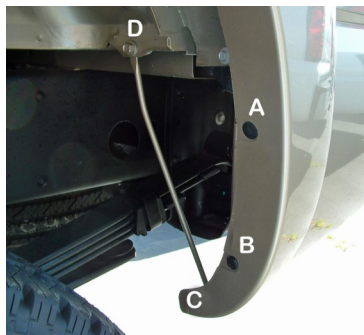
## Drill-less installation for 2001-2007 25/3500 and 1999-2006 1500 Classic Chevy / GMC Rear Flaps

**Hardware:** 8- 1/4-20x1.25" Stainless Steel Black Oxide (SSBO) bolts; 4- 1/4-20 anodized u-clips; 4- (SS) flange nuts; 8- 1/4" (SSBO) washers; ; 2- flat clips

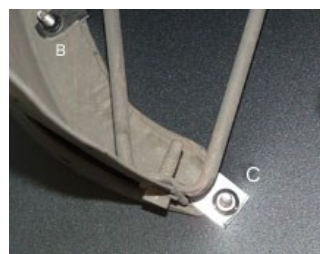
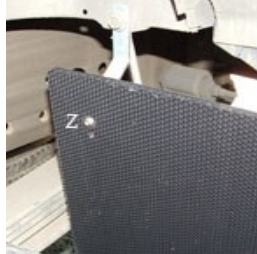
### 2- Z brackets

**NOTE:** As you progress with the install, check for alignment of the mudflap to the tire.

- Step 1: Un package your new rear mudflaps. Smooth side is rear side, tapered corner on top is outside top edge. If applicable, Stainless Steel weights face rearwards.
  - Step 2: Attach the flat clip to the back (smooth) side of the mudflap at Point C. Slide the (SSBO) hex bolt thru the (SSBO) larger inner diameter washer, thru the tire side of the mudflap (side with grooves), thru the flat clips with the bent edge toward the mudflap and secure it with the (SS) flange nut. Leave loose.
  - Step 3: Remove factory plastic push pins located at points A and B.
  - Step 4: Slide the U Clips over the fender folds at points A and B with the threaded side to the rear and align the factory hole with the threaded U Clip.
  - Step 5: Remove the factory bolt located at position "D" in the picture and install one end of the "Z" bracket by re-installing the factory bolt.
  - Step 6: Place the mudflap into the desired fender well and match up the pre drilled holes in the flap with the factory holes in the truck fender (A).
  - Step 7: Insert the first 1/4 x 20 (SSBO) bolt thru a washer, then the flap and hand thread it into the top U Clip. Repeat this step at Point (B).
  - Step 8: Attach the other end of the "Z" bracket to the mudflap at the pre-drilled hole (see point Z) with one 1/4 x 20 (SSBO) bolt, 1/4" washer and flange nut.
  - Step 9: Slip the bottom longer end of the "Flat Clip" over the edge of the fender fold, (see point C), and tighten causing the clip to grip the sheet metal firmly.
  - Step 10: Check alignment an tighten all bolts.
- Note:** Recheck every three months and retighten bolts if necessary.



Smooth side of mudflap



CR12, CR12 1500,

2- Z brackets