



## Directions for drill-less installation of F250/350 Ford Rears 1999—2007 with or without flare and 2008—2010 No Flares

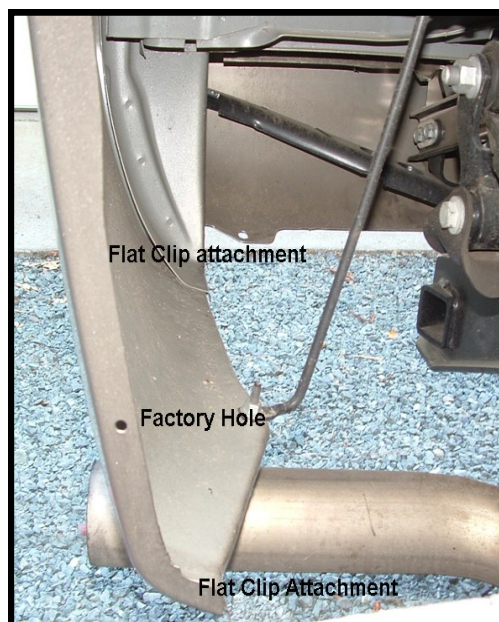
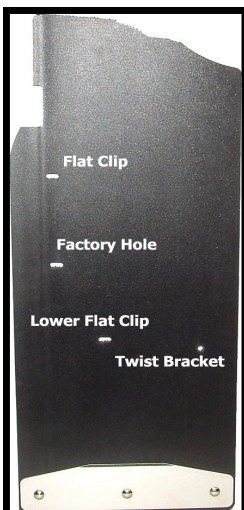
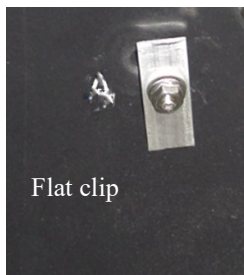
Included Supplies: 8- 1/4-20 x 1 1/4" Stainless Steel Black Oxide (SSBO) bolts; 10 (SSBO) washers; 2 (SSBO) 1/4-20 x 1" Hex Bolt; 8 (SS) Flange Nuts; 2 1/4-20 anodized u-clips; 4 flat clips; 2 twist brackets;

Thread locker is recommended for all bolts and screws

- Step 1: Slide the U-clip over the factory hole or if there is a liner remove the factory screw and replace the small u-clip on the liner with the 1/4-20 u-clip in your hardware pack.
  - Step 2: Attach the flat clips to the back (smooth) side of the mud flap. **(See pictures for installation locations)**. Use a 1/4-20 x 1 1/4" bolt through a washer, mud flap (side with grooves), flat clip with the bent edge toward the mud flap and secure with a flange nut. Leave them loose for now.
  - Step 3: Place the mud flap into the fender well and match up the pre drilled hole in the flap with the factory hole. Use a 1/4-20 x 1 1/4 bolt with a washer to secure the mud flap to the fender well. Leave slightly loose for now.
  - Step 4: Slip the bent ends of the Flat Clips over the edges of the fender folds and tighten, causing the clips to grip the sheet metal at both locations. Leave slightly loose for now.
  - Step 5: Remove the fender strut bracket bolt. See Picture on the back.
  - Step 6: Attach the 10" twist bracket under the strut brace using the factory bolt or the supplied 1/4-20 x 1 1/4" bolt, washer and flange nut. Choose which hole in the bracket is going to make the mud flap hang parallel to the tire when installed. See images on back.
  - Step 7: Attach the other end of the twist bracket to the mud flap with a 1/4-20 x 1" bolt, washer and nut. You may need to bend the bracket a bit more or less to have it lie flat against the mud flap
  - Step 8: Check the mud flap alignment to be plumb and centered to the tire and tighten all the bolts.
- NOTE: Recheck every three months and retighten bolts if necessary.**

Apply moisture twice a year with furniture polish, vinyl treatment or leather treatment.

IF YOU HAVE ANY QUESTIONS OR CONCERNS PLEASE GIVE US A CALL AT 541-245-9148



FR12 , FR14 , FR12 08 NF, Twist Brackets

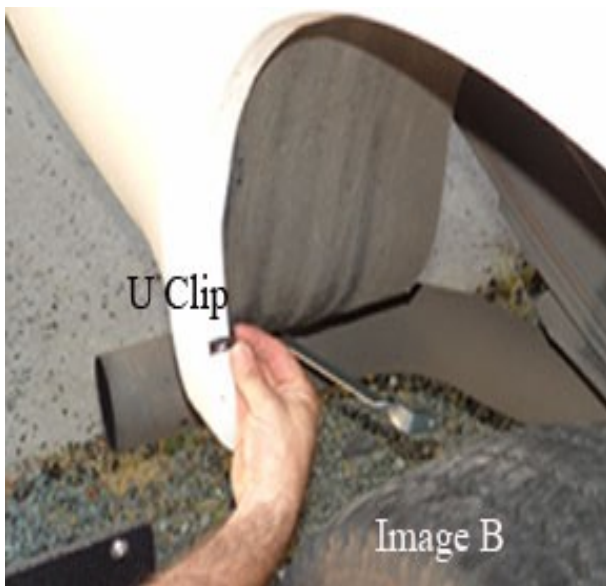


Image F

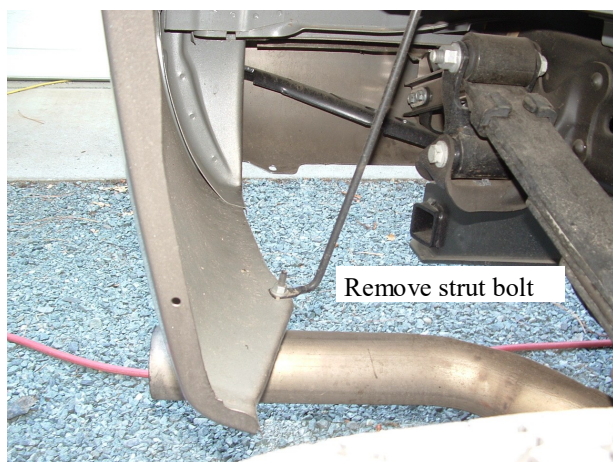


Image G

FR12 , FR14 , FR12 08 NF, **Twist Brackets**